

ALPHAGAM

TECHNICAL DATA SHEET

PRIMER

BASECOAT M BC BINDER

BASECOAT M BC BINDER

Product Code : ABC10030

PRODUCT INFO

Basecoat M BC Binder is used for 1-UP tinting system and U-MIX basecoat system. Improves leveling and enhances orientation of aluminum and pearl particles.

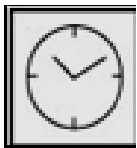
PRE-TREATMENT

See process described in TDS of Basecoats : Solid Basecoat, Metallic Colors, Pearls & Xerallic Basecoats.



Application Method

Application method	Pressure/bar	Nozzle/mm	Spray Passes	Thinner (%)
HVLP gravity-feed spraygun	2 – 2.5	1.3 - 1.4	2 - 3	100
Conventional gravity-feed spraygun	2 – 2.5	1.3 - 1.6	2 - 3	100



Drying time :

Object temperature	Dust Dry/min	Set to touch	Ready for assembly	Sandable	Recoatable
30°C	10 - 15 min	20 min	NA	NA	24 h

This data sheet is for information purpose only. To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacture of our products. However the data is not binding and without warranty. Please follow recommendations stated on the relevant precautions stated on the product label. We reserve our right to make additions, deletions or modifications to the information at any time without prior notification.

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Thinner :
Basecoat Thinner

Technical Information

	<p>Colour : Transperant</p>												
	<p>Mixing Ratio :</p> <table border="1" data-bbox="500 978 1325 1242"> <thead> <tr> <th></th> <th></th> <th>BINDERS</th> </tr> </thead> <tbody> <tr> <td>1K Solid Basecoat</td> <td>100%</td> <td>20%</td> </tr> <tr> <td>1K SILVER COARSE ALUMINUM</td> <td>100%</td> <td>20%</td> </tr> <tr> <td>1K PEARL/1K XIRALLIC – 3STAGE PEARL</td> <td>100%</td> <td>50 - 100%</td> </tr> </tbody> </table>			BINDERS	1K Solid Basecoat	100%	20%	1K SILVER COARSE ALUMINUM	100%	20%	1K PEARL/1K XIRALLIC – 3STAGE PEARL	100%	50 - 100%
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	<p>Spraying Viscosity : 16 - 18 s 4mm DIN</p>												
	<p>Flash Off Time : --</p>												
	<p>Dry Coat Thickness : --</p>												
<p>Storage :</p>	<p>1year from the date of manufacturing at 30°C, if stored in a dark dry place in a tightly closed container.</p>												
<p>VOC Regulation :</p>	<p>–</p>												
<p>Processing Conditions :</p>	<p>From +10°C and up to 80% relative air humidity. Ensure an adequate air ventilation.</p>												

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